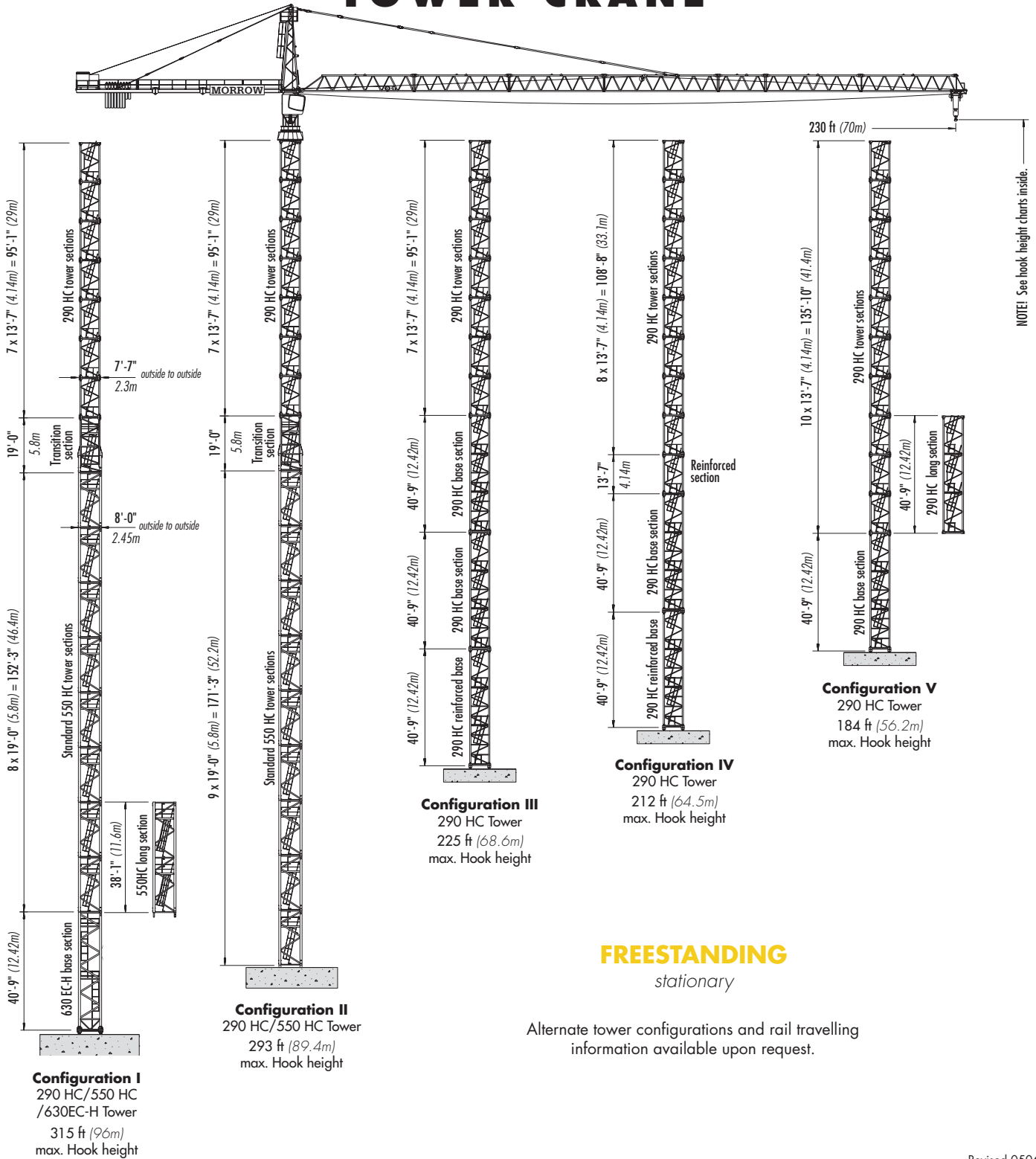


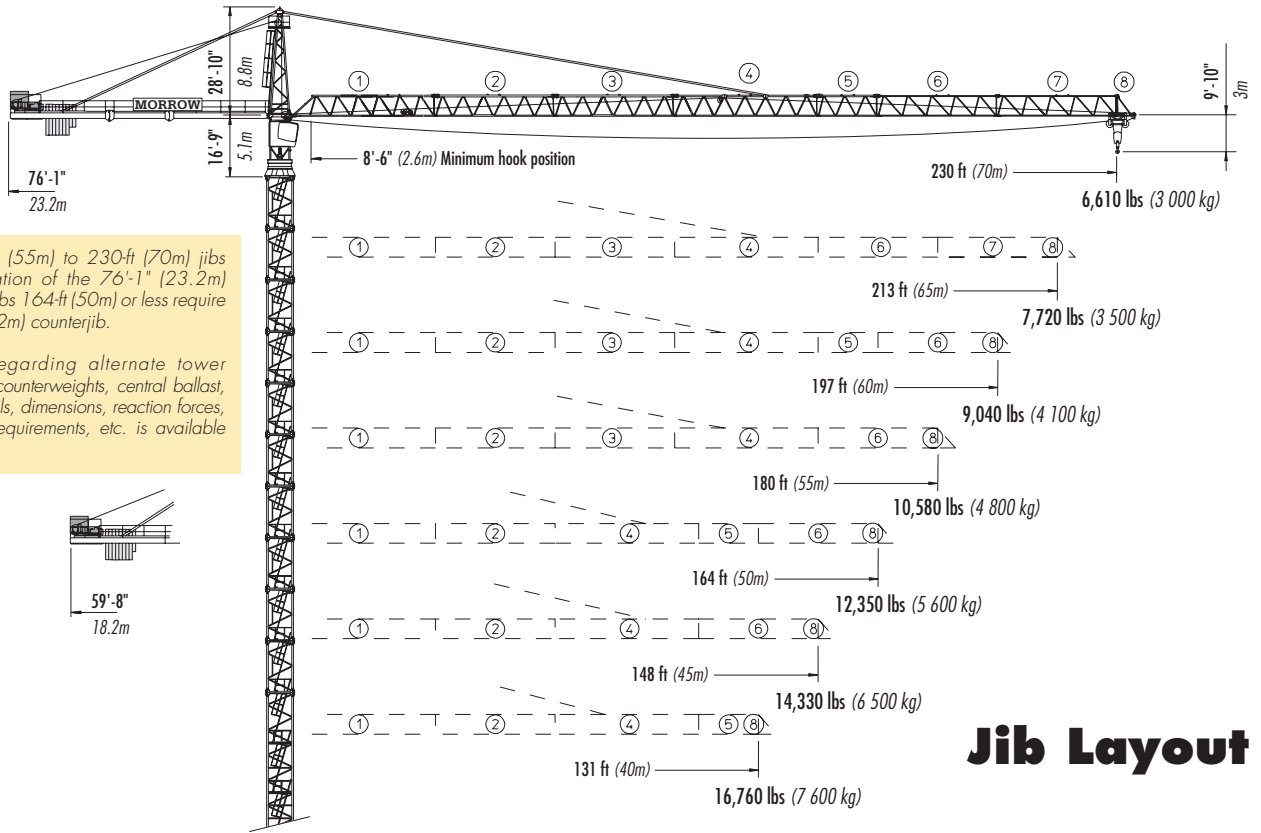
# LIEBHERR 316 EC-H 12

## TOWER CRANE



# Morrow Equipment

# LIEBHERR 316 EC-H 12



## Jib Layout

**NOTE!** 180ft (55m) to 230ft (70m) jibs require installation of the 76'-1" (23.2m) counterjib. All jibs 164ft (50m) or less require the 59'-8" (18.2m) counterjib.

Information regarding alternate tower configurations, counterweights, central ballast, foundation details, dimensions, reaction forces, slab opening requirements, etc. is available on request.

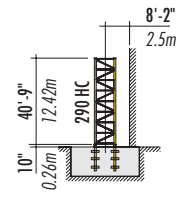
## Hook Heights

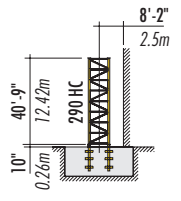
Configuration I <sup>1</sup>					
550 HC and 290 HC tower sections on 40'-9" (12.42m) 630 EC-H base section					
No. of Tower Elements	Tower Element Type	static concrete footing		rail-travelling undercarriage	
		feet	meters	feet	meters
1	630EC-H BS	48	14.7	76	23
2	550HC STS	67	20.5	95	28.8
3	550HC STS	86	26.3	114	34.6
4	550HC STS	105	32.1	133	40.4
5	550HC STS	125	37.9	152	46.2
6	550HC STS	144	43.7	171	52
7	550HC STS	163	49.5	190	57.8
8	550HC STS	182	55.3	209	63.6
9	550HC STS	201	61.1	228	69.4
10	Transition	220	66.9	247	75.2
11	290HC STS	233	71.1	260	79.4
12	290HC STS	247	75.2	274	83.5
13	290HC STS	260	79.4	288	87.6
14	290HC STS	274	83.5	301	91.8
15	290HC STS	288	87.6	315	95.9
16	290HC STS	301	91.8	328	100.1
17 <sup>3</sup>	290HC STS	315	96		

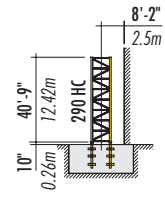
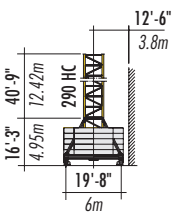
Configuration II					
550 HC and 290 HC tower sections on 19'-0" (5.8m) 550 HC standard tower section					
No. of Tower Elements	Tower Element Type	static concrete footing		rail-travelling undercarriage	
		feet	meters	feet	meters
1	550HC STS	27	8.3	54	16.4
2	550HC STS	46	14.1	73	22.2
3	550HC STS	65	19.9	92	28
4	550HC STS	84	25.7	111	33.8
5	550HC STS	103	31.5	130	39.6
6	550HC STS	122	37.3	149	45.4
7	550HC STS	142	43.1	168	51.2
8	550HC STS	161	48.9	187	57
9	550HC STS	180	54.7	206	62.8
10	Transition	199	60.5	225	68.6
11	290HC STS	212	64.7	239	72.7
12	290HC STS	226	68.8	252	76.9
13	290HC STS	239	72.9	266	81
14	290HC STS	253	77.1	279	85.2
15	290HC STS	267	81.2	293	89.3
16	290HC STS	280	85.4	307	93.4
17 <sup>3</sup>	290HC STS	293 <sup>1</sup>	89.4 <sup>1</sup>	320 <sup>1,4</sup>	97.6 <sup>1,4</sup>

# LIEBHERR 316 EC-H 12

## Hook Heights

Configuration III <sup>1</sup>			
<b>290 HC</b> on 40'-9" (12.42m) reinforced base section			
No. of Tower Elements	Tower Element Type	static concrete footing	
		feet	meters
1	290HC RBS	48	14.7
2	290HC BS	89	27.2
3	290HC BS	130	39.6
4	290HC STS	143	43.7
5	290HC STS	157	47.9
6	290HC STS	171	52
7	290HC STS	184	56.1
8	290HC STS	198	60.3
9	290HC STS	212	64.5
10	290HC STS	225	68.6

Configuration IV <sup>1</sup>			
<b>290 HC</b> on 40'-9" (12.42m) reinforced base section			
No. of Tower Elements	Tower Element Type	static concrete footing	
		feet	meters
1	290HC RBS	48	14.7
2	290HC BS	89	27.2
3	290HC RTS	103	31.3
4	290HC STS	116	35.4
5	290HC STS	130	39.6
6	290HC STS	143	43.7
7	290HC STS	157	47.9
8	290HC STS	171	52
9	290HC STS	184	56.1
10	290HC STS	198	60.3
11	290HC STS	212	64.5

Configuration V					
<b>290 HC</b> on 40'-9" (12.42m) standard base section					
No. of Tower Elements	Tower Element Type	static concrete footing		rail-travelling undercarriage	
		feet	meters	feet	meters
1	290HC BS	48	14.7	64	19.4
2	290HC STS	62	18.9	77	23.6
3	290HC STS	75	23	91	27.7
4	290HC STS	89	27.2	105	31.9
5	290HC STS	103	31.3	118	36
6	290HC STS	116	35.4	132	40.1
7	290HC STS	130	39.6	145	44.3
8	290HC STS	143	43.7	159	48.4
9	290HC STS	157	47.9	173	52.6
10	290HC STS	171 <sup>2</sup>	52 <sup>2</sup>	186 <sup>2,4</sup>	56.7 <sup>2,4</sup>
11 <sup>3</sup>	290HC STS	184 <sup>2</sup>	56.2 <sup>2</sup>		

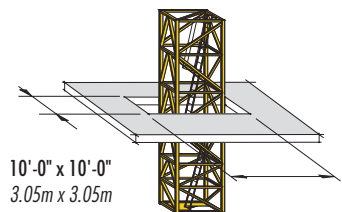
### NOTE!

- <sup>1</sup> Configuration is without top climbing unit.
- <sup>2</sup> Lower top climbing unit to base of tower prior to operating crane.
- <sup>3</sup> Wind restrictions apply: Crane must not be operated at this hook height if wind speed exceeds 40 mph (64 kph).
- <sup>4</sup> No other crane operations permitted when travelling.

Alternate tower combinations are possible. Refer to Operation manual or contact Morrow for information.

Consult crane Operation Manual before erecting, operating, servicing or dismantling crane.

**NOTE!** Recommended slab opening for erection and dismantlement. For other factors including deflection, contact Morrow engineering.



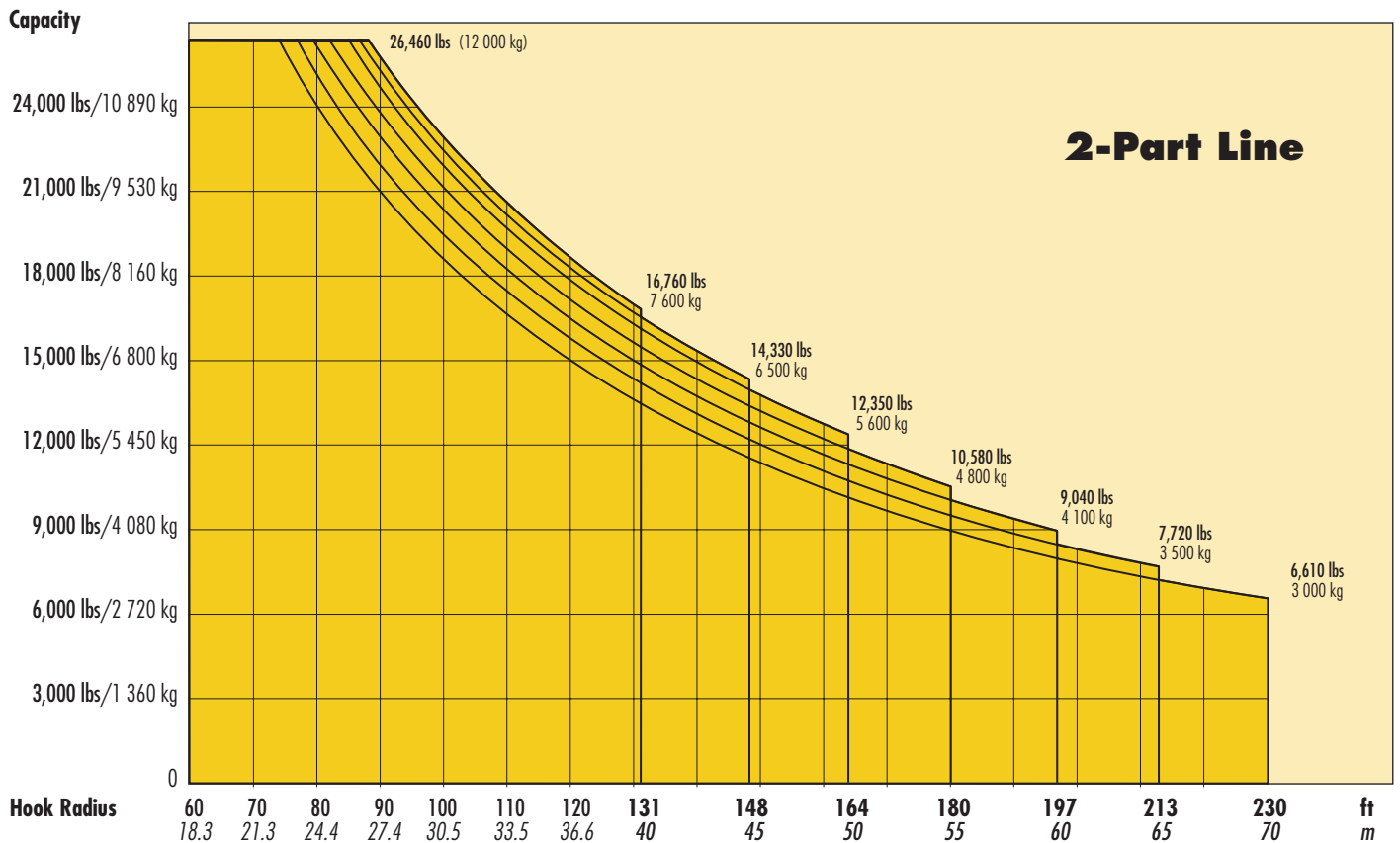
**SLAB OPENING**  
Recommended

Specifications subject to change without prior notice. For additional information, contact Morrow Equipment.

# LIEBHERR 316 EC-H 12

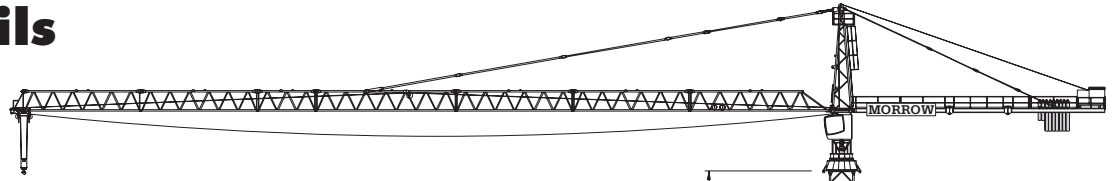
## Radius and Capacities

	Hook Radius	Jib Tip Radius	Maximum Capacity – Radius	ft m	66	72	82	92	102	112	121	131	148	164	180	197	213	230	
					20	22	25	28	31	34	37	40	45	50	55	60	65	70	
<b>2-Part Line</b>	230 ft 70m	234'-11" 71.6m	26,460 lbs – 73 ft 12 000 kg – 22.4m	lbs kg	26,460 12 000	26,460 12 000	23,410 10 620	20,590 9 340	18,320 8 310	16,470 7 470	14,900 6 760	13,580 6 160	11,770 5 340	10,320 4 680	9,150 4 150	8,160 3 700	7,320 3 320	6,610 3 000	
	213 ft 65m	218'-6" 66.6m	26,460 lbs – 76 ft 12 000 kg – 23.3m	lbs kg	26,460 12 000	26,460 12 000	24,450 11 090	21,520 9 760	19,160 8 690	17,220 7 810	15,590 7 070	14,220 6 450	12,320 5 590	10,820 4 910	9,610 4 360	8,580 3 890	7,720 3 500		
	197 ft 60m	202'-1" 61.6m	26,460 lbs – 80 ft 12 000 kg – 24.3m	lbs kg	26,460 12 000	26,460 12 000	25,570 11 600	22,510 10 210	20,040 9 090	18,030 8 180	16,340 7 410	14,900 6 760	12,940 5 870	11,380 5 160	10,100 4 580	9,040 4 100			
	180 ft 55m	185'-8" 56.6m	26,460 lbs – 83 ft 12 000 kg – 25.2m	lbs kg	26,460 12 000	26,460 12 000	26,460 12 000	23,460 10 640	20,900 9 480	18,810 8 530	17,060 7 740	15,560 7 060	13,540 6 140	11,900 5 400	10,580 4 800				
	164 ft 50m	169'-4" 51.6m	26,460 lbs – 85 ft 12 000 kg – 25.9m	lbs kg	26,460 12 000	26,460 12 000	26,460 12 000	24,250 11 000	21,610 9 800	19,440 8 820	17,640 8 000	16,120 7 310	14,020 6 360	12,350 5 600					
	148 ft 45m	152'-11" 46.6m	26,460 lbs – 87 ft 12 000 kg – 26.4m	lbs kg	26,460 12 000	26,460 12 000	26,460 12 000	24,760 11 230	22,070 10 010	19,860 9 010	18,030 8 180	16,470 7 470	14,330 6 500						
	131 ft 40m	136'-6" 41.6m	26,460 lbs – 88 ft 12 000 kg – 26.8m	lbs kg	26,460 12 000	26,460 12 000	26,460 12 000	25,150 11 410	22,440 10 180	20,220 9 170	18,340 8 320	16,760 7 600							



# LIEBHERR 316 EC-H 12

## Tie-in Details

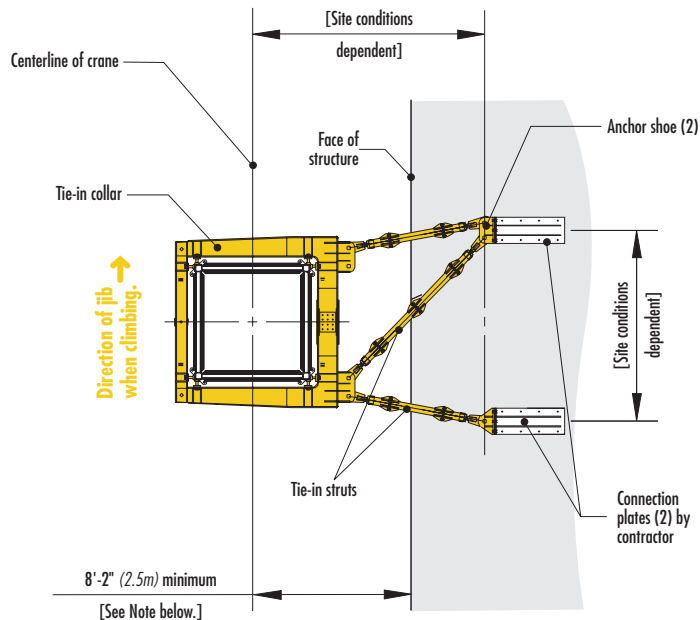


**NOTE!** For information regarding bottom climbing inside of structure, please contact Morrow.

**NOTE!** Restrictions apply; please consult Operations Manual or Morrow engineering.

<sup>1</sup> For hook heights below 330 ft (100m), a maximum of 9 tower sections may be installed above uppermost tie-in location. If hook height exceeds 330 ft (100m), a maximum of 8 tower sections may be installed.

<sup>2</sup> Lower top climbing unit to upper tie-in assembly prior to operating crane.



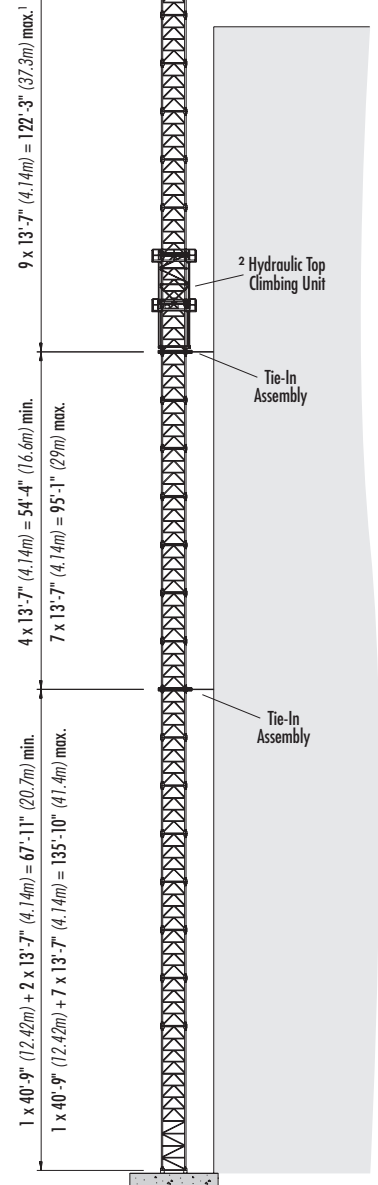
**TIE-IN ASSEMBLY**  
with 290 HC Tower Sections  
plan view

**NOTE!** The tie-in assembly shown is an example of a typical installation when using 290HC tower. Please note, however, that factors determining the installation of tie-in assemblies may vary due to project specific requirements.

Verify all dimensions.

Contact Morrow for additional information regarding dimensions, alternate tower configurations, reactions forces, tie-in installation and slab opening requirements.

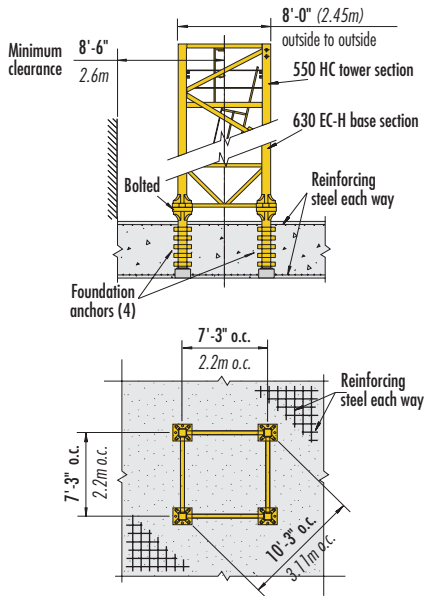
Consult Operations Manual before erecting, operating, servicing or dismantling crane.



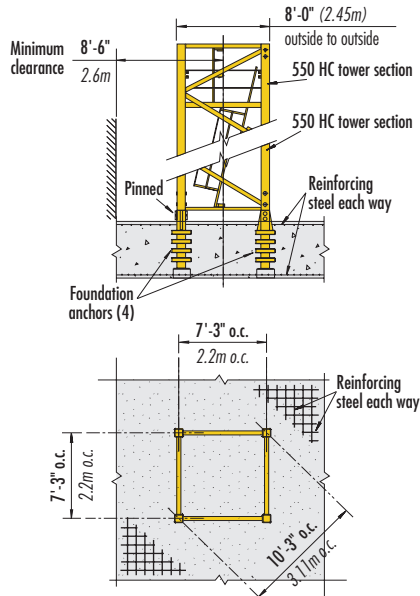
**TOP CLIMBING**  
with 290 HC Tower Sections  
tied to structure

# LIEBHERR 316 EC-H 12

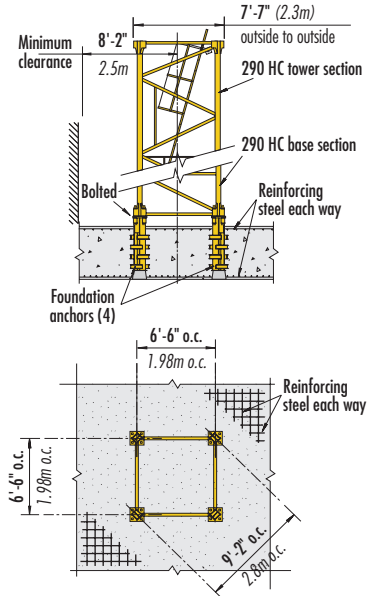
## Foundation Details *on concrete footing*



with 630 EC-H Tower

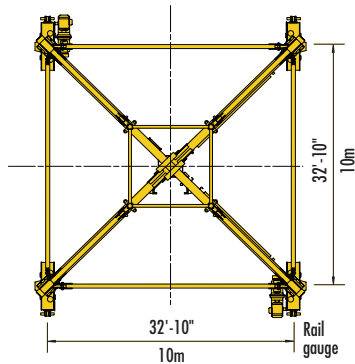
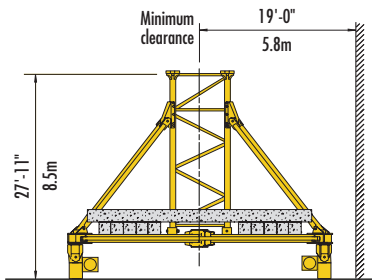


with 550 HC Tower

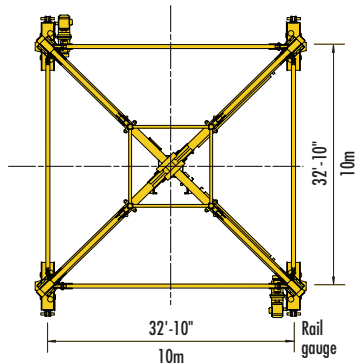
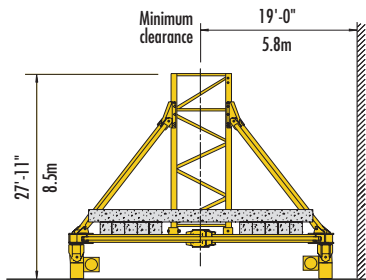


with 290 HC Tower

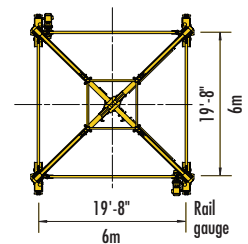
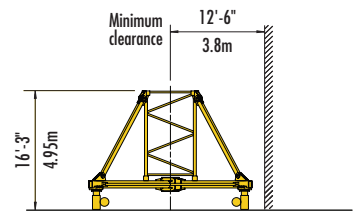
## Undercarriage Details *on rail-travelling undercarriage*



630 EC-H



550 HC



290 HC

**NOTE!** For information regarding railtravelling, static undercarriages and centralballast configurations, see 316 EC-H 12 Operation Manual.

# LIEBHERR 316 EC-H 12

## Hoist Speed and Capacity

Hoist Unit	WiW 291 JX 410	2-Part Line				
		Gear	Capacity	Hook Speed	Capacity	Hook Speed
108 hp (80 kW) AC hoist unit 3-speed gearbox Electromagnetic gear shifting Eddy current brake	8L242	1	up to 26,460 lbs	@ 118 fpm	up to 12 000 kg	@ 36 m/min
		2	up to 9,260 lbs	@ 289 fpm	up to 4 200 kg	@ 88 m/min
		3	up to 3,090 lbs	@ 640 fpm	up to 1 400 kg	@ 195 m/min

**IMPORTANT!** Capacities and line speeds indicated will vary depending on the amount of hoist wire rope installed. This crane model may be equipped with a hoist unit other than that specified in the data shown above. To verify, check serial number and refer to 316 EC-H 12 Operation Manual for additional information.

## Motor Information

Drive Unit	Horsepower	Kilowatts	Speed	
Trolley (VFD)	14.7 hp	11 kW	0 - 377 fpm	0 - 115 m/min
Swing (fluid coupling)	2 x 8.4 hp	2 x 6.3 kW	0.7 rpm	
Travelling (fluid coupling)	2 x 10 hp	2 x 7.5 kW	82 fpm	25 m/min

## Power Requirements

- 480 V phase-phase, 277 V each phase to ground with 120° phase shift between phases. Do not use an Open-Delta supply.
- 3-phase, 60 Hz power supply plus ground wire.
- Static: 170 Amperes
- Travelling: 195 Amperes (when using a 290 HC travelling undercarriage. If alternate undercarriage is used, contact Morrow for power requirements.)

## Counterweights\*

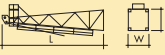
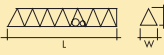
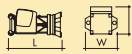
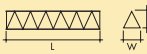
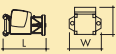
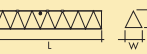



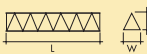
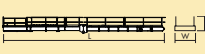

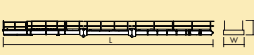
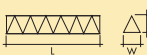



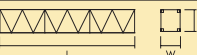


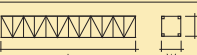
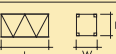
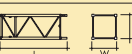
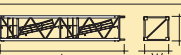

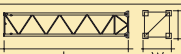
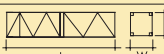
Counterjib	76-ft (23.2m)				60-ft (18.2m)		
	230-ft (70m)	213-ft (65m)	197-ft (60m)	180-ft (55m)	164-ft (50m)	148-ft (45m)	131-ft (40m)
Jib length	7A + 2B	6A + 2B	7A	6A	8A + 1B	6A + 2B	6A + 1B
No. of blocks	46,410 lbs	41,450 lbs	40,010 lbs	35,050 lbs	48,170 lbs	41,450 lbs	38,250 lbs
Weight in lbs	21 050 kg	18 800 kg	18 150 kg	15 900 kg	21 850 kg	18 800 kg	17 350 kg
Weight in kg							

**NOTE!** Weight of the A Block is 4,960 lbs (2 250 kg); the B Block is 3,200 lbs (1 450 kg) and the D Block is 5,290 lbs (2 400 kg). Counterweights must be installed from rear to front, i.e. towards the tower. It is recommended that the weight of each counterweight be verified before installation. Counterweight figures displayed in the chart above are for crane with hoist unit WiW 291 JX 410 installed. If another hoist unit is installed, refer to the Liebherr 316 EC-H 12 Operation Manual or contact Morrow Equipment for additional information.

\* **IMPORTANT!** One (1) D Block **must** be installed beneath the hoist unit frame of the counterjib.

Specifications subject to change without prior notice. For additional information, contact Morrow Equipment.

# LIEBHERR 316 EC-H 12

Description	Dimensions L x W x H	Weight	Description	Dimensions L x W x H	Weight
Tower Top	 29'-9" x 5'-9" x 6'-4" 9.05m x 1.76m x 1.94m	6,170 lbs 2 800 kg	Jib Section ① <sup>7</sup> C051.001.611.111	 40'-3" x 6'-1" x 6'-5" 12.26m x 1.86m x 1.96m	7,050 lbs 3 200 kg
Slewing Assembly (Complete) <sup>1</sup>	 18'-0" x 9'-0" x 9'-2" 5.49m x 2.74m x 2.8m	22,490 lbs 10 200 kg	Jib Section ②③ <sup>7</sup> #621	 33'-7" x 5'-5" x 6'-2" 10.26m x 1.65m x 1.88m	4,145 lbs 1 880 kg
Slewing Assembly Upper Part <sup>2</sup>	 14'-11" x 9'-0" x 9'-2" 4.54m x 2.74m x 2.8m	14,550 lbs 6 600 kg	Jib Section ④ <sup>7</sup> C051.023.631.111	 40'-4" x 5'-5" x 6'-1" 12.28m x 1.65m x 1.87m	4,980 lbs 2 260 kg
Slewing Assembly Lower Part <sup>3</sup>	 3'-9" x 9'-0" x 7'-9" 1.15m x 2.74m x 2.36m	7,940 lbs 3 600 kg	Jib Section ⑤ <sup>7</sup> #632	 17'-5" x 5'-5" x 6'-1" 5.32m x 1.65m x 1.87m	1,810 lbs 820 kg
Hoist Unit <sup>4</sup> 108 hp (80 kW)	 9'-5" x 7'-3" x 6'-9" 2.88m x 2.22m x 2.07m	8,600 lbs 3 900 kg	Jib Section ⑥ <sup>7</sup> #633	 33'-8" x 5'-5" x 6'-1" 10.27m x 1.65m x 1.87m	2,690 lbs 1 220 kg
Counterjib A <sup>5</sup>	 54'-9" x 8'-0" x 5'-7" 16.7m x 2.45m x 1.7m	17,420 lbs 7 900 kg	Jib Section ⑨ <sup>7</sup> #635	 17'-3" x 5'-5" x 6'-0" 5.25m x 1.65m x 1.84m	1,120 lbs 510 kg
Counterjib B <sup>6</sup>	 71'-2" x 8'-0" x 5'-7" 21.7m x 2.45m x 1.7m	21,380 lbs 9 700 kg	Jib Section ⑦ <sup>7</sup> #634	 33'-7" x 5'-5" x 6'-0" 10.26m x 1.65m x 1.84m	1,760 lbs 800 kg
Counterweight Block A with frame	 4'-4" x 11" x 8'-4" 1.31m x 0.28m x 2.54m	4,960 lbs 2 250 kg	Jib Section ⑧ <sup>7</sup> #641	 5'-7" x 6'-2" x 6'-9" 1.7m x 1.88m x 2.05m	630 lbs 285 kg
Counterweight Block B with frame	 4'-4" x 11" x 5'-5" 1.31m x 0.28m x 1.65m	3,200 lbs 1 450 kg	Jib Assembly <sup>8</sup> 230-ft (70m)	①②③④⑤⑥⑦⑧ 230'-4" x 6'-2" x 6'-9" 70.2m x 1.88m x 2.05m	34,170 lbs 15 500 kg
Base Section 290HC	 40'-9" x 7'-7" x 7'-7" 12.42m x 2.3m x 2.3m	17,500 lbs 7 940 kg	Jib Assembly <sup>8</sup> 213-ft (65m)	①②③④⑥⑦⑧ 213'-11" x 6'-2" x 6'-9" 65.2m x 1.88m x 2.05m	33,070 lbs 15 000 kg
Long Tower Sect. 290HC	 40'-9" x 7'-7" x 7'-7" 12.42m x 2.3m x 2.3m	12,720 lbs 5 770 kg	Jib Assembly <sup>8</sup> 197-ft (60m)	①②③④⑤⑥⑧ 197'-6" x 6'-2" x 6'-9" 60.2m x 1.88m x 2.05m	32,190 lbs 14 600 kg
Standard Tower Section 290HC	 13'-7" x 7'-7" x 7'-7" 4.14m x 2.3m x 2.3m	5,070 lbs 2 300 kg	Jib Assembly <sup>8</sup> 180-ft (55m)	①②③④⑥⑧ 181'-1" x 6'-2" x 6'-9" 55.2m x 1.88m x 2.05m	29,760 lbs 13 500 kg
Reinforced Base 290HC	 40'-9" x 7'-7" x 7'-7" 12.42m x 2.3m x 2.3m	16,400 lbs 7 440 kg	Jib Assembly <sup>8</sup> 164-ft (50m)	①②④⑤⑥⑧ 164'-8" x 6'-2" x 6'-9" 50.2m x 1.88m x 2.05m	26,230 lbs 11 900 kg
Reinforced Tower Section 290HC	 13'-7" x 7'-7" x 7'-7" 4.14m x 2.3m x 2.3m	6,500 lbs 2 950 kg	Jib Assembly <sup>8</sup> 148-ft (45m)	①②④⑥⑧ 148'-4" x 6'-2" x 6'-9" 45.2m x 1.88m x 2.05m	24,470 lbs 11 100 kg
Std Tower Section 550HC	 20'-7" x 8'-0" x 8'-0" 6.28m x 2.45m x 2.45m	14,290 lbs 6 480 kg	Jib Assembly <sup>8</sup> 131-ft (40m)	①②④⑤⑧ 131'-11" x 6'-2" x 6'-9" 40.2m x 1.88m x 2.05m	22,270 lbs 10 100 kg
Long Tower Section 550HC	 39'-8" x 8'-0" x 8'-0" 12.1m x 2.45m x 2.45m	23,480 lbs 10 650 kg	Transition (P/B) 550HC/290HC	 20'-7" x 8'-5" x 8'-5" 6.28m x 2.57m x 2.57m	13,050 lbs 5 920 kg
Base Section 630EC-H (B/P)	 40'-9" x 8'-10" x 8'-10" 12.42m x 2.68m x 2.68m	31,970 lbs 14 500 kg	Top Climbing Unit & Hydraulics (290HC)	 27'-7" x 9'-2" x 8'-10" 8.42m x 2.79m x 2.69m	16,530 lbs 7 500 kg

**NOTE!** Weights and dimensions are approximate. Scale components before lifting. Consult Operation Manual before erecting, operating, servicing or dismantling crane.

- <sup>1</sup> Slewing Assembly Complete includes cab, platforms, two swing motors, slewing ring with support and four non-detachable climbing shoes. Dimensions above are for climbing shoes in transport position.
- <sup>2</sup> Slewing Assembly Upper Part includes operator's cab, platforms and two swing motors.
- <sup>3</sup> Slewing Assembly Lower Part includes slewing ring, slewing ring support and four non-detachable climbing shoes. Dimensions shown above are with climbing shoes in transport position.
- <sup>4</sup> Includes 108 hp (80 kW) hoist drive with empty rope drum, switchgear panels, and hoist unit frame. Typical installation of 790 ft (240m) of wire rope weighs approximately 1,190 lbs (540 kg).
- <sup>5</sup> Counterjib A includes sections #1 (4,980 lbs/2 260 kg), #3 (6,880 lbs/3 120 kg), pendant bars, handrails and D block. Counterjib A is required for jibs 164 ft (50m) and shorter. D block is 5,290 lbs (2 400 kg).
- <sup>6</sup> Counterjib B includes sections #1, #2 (3,420 lbs/1 550 kg), #3, pendant bars, handrails and D block. Counterjib B is required for jibs 180 ft (55m) and longer. D block weighs 5,290 lbs (2 400 kg).
- <sup>7</sup> Jib layout details provided in 316EC-H12 Operation Manual. IMPORTANT: Please verify all jib components PRIOR to assembly and installation.
- <sup>8</sup> Jib Assemblies include jib sections, pendant bars, pendant bar connecting pins and plates, trolley drive unit, trolley wire rope, hook block and trolley.



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